

CIGARETTE SPECIFICATION

Louisville  
Mariboro Lights KS Regular SP /& 6's /& 25's  
Brand Code-0660 (STD) /& 0663 /& 3661

EFFECTIVE DATE: 04/30/92  
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FIC TAR	:	11.0	MG/CGIT	10.5	-	11.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.000	MM							
TOTAL R.T.D.	:	4.90	IN, H2O							
DILUTION TARGET	:	23.0	+/-	5.0	%					

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC-236M2 12-899-B LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROHS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A  
: BULK: AJAX 563-6 PVA 61-001-A  
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : A.JAX 3654-N PVA 61-016-A  
: FULLER WB-3902U PVA 61-014-A  
: NATICMAL 25-1088 PVA 61-210-A

S10. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO LIGHTS REG SP (65 FTB: A0012 - 13.25% MARL REG FTB)  
TROPICAL FILLER+PACK OV: A2000 - 12.00% MARI BORO LIGHTS TROPICAL AFTERCUT

CIGARETTE PAPER : 27.25MM X 6700M 46GCU/0.6% (K-0110-6/E751) 10-705-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARI BORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT OUT : MACHINE NUMBER

REASON FOR CHANGE : TIPPING AND STEM ADHESIVES UPDATED TO CURRENT STATUS. OTHER MATERIALS UPDATED/DELETED IF APPROPRIATE, NO WEIGHT CHANGE, OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH PRINTING DATE : 10/26/02  
PREPARATION DATE : 4/24/02 PRINTING TIME : 11:18:01

APPROVED BY: *[Signature]*

SUPERCEDES SPECIFICATION DATED: 9/02/91